



Dart Hawkesbury
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D3391-025
Job Sheet 168621-C



Part No: D3391-025

Job Qty: 1 ea

Part Name: Aft Tube Assembly



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 11/20/17

Job Tracking No:

Due Date: 11/30/17

Created By: Linda Lacelle

Type: SOLD

Description:

Customer: Falcon Aviation Services (CFALC01)

PO Box 62030 Abu Dhabi, United Arab Emirates ph:011 971 50 445 0187 fx:+971 2 444 0022.

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	1 Ea	11/29/17	11/29/17	0.00	0.00	Start Up Crosstubes		PMP
100	Mori Seiki	1 pcs	11/29/17	11/29/17	2.49	4.17	Mori Seiki TL-40		PMP
110	QC	1 pcs	11/29/17	11/29/17	0.00	0.00	QC2		PMP/DAS
112	QC	1 pcs	11/29/17	11/29/17	0.00	0.00	QC5		38
120	CNC Vertical Machining	1 pcs	11/29/17	11/29/17	0.00	2.63	HAAS 1		38
130	QC	1 pcs	11/29/17	11/29/17	0.00	0.00	QC2		11/11/17
140	QC	1 pcs	11/29/17	11/29/17	0.00	0.00	QC8		A. 17-12-11
150	Skidtubes	1 pcs	11/29/17	11/29/17	0.00	1.03	Skidtubes		MGB
160	CNC Bend Skidtubes	1 pcs	11/29/17	11/29/17	0.00	1.33	CNC Bend Skidtube		MGB
170	QC	1 pcs	11/29/17	11/29/17	0.00	0.00	QC5		BE
180	Skidtubes	1 pcs	11/29/17	11/29/17	0.00	1.03	Skidtubes		MGB
190	QC	1 pcs	11/29/17	11/29/17	0.00	0.00	QC5		2/18-1-11
200	HandFinish	1 pcs	11/29/17	11/29/17	0.00	0.58	HandFinish1		AP 18-1-12
210	QC	1 pcs	11/29/17	11/29/17	0.00	0.00	QC7		BE
220	Skidtubes	1 pcs	11/29/17	11/29/17	0.00	1.41	Skidtubes		MGB #3-4-5
230	QC	1 pcs	11/29/17	11/29/17	0.00	0.00	QC5		2/18
235	HandFinish	1 pcs	11/29/17	11/29/17	0.00	0.58	HandFinish2		2018/01/24
240	SprayPaint	1 pcs	11/29/17	11/29/17	0.00	0.25	Spray Paint	Outside 10	AT 18/02/06
250	QC	1 pcs	11/29/17	11/29/17	0.00	0.00	QC14		1/18-02-02
260	HandFinish	1 pcs	11/30/17	11/30/17	0.00	0.58	HandFinish4		1/18-02-02
270	QC	1 pcs	11/30/17	11/30/17	0.00	0.00	QC5		1/18-2-7
280	Packaging	1 pcs	11/30/17	11/30/17	0.00	0.00	Packaging3		DAS
290	QC21-SA	1 Ea	11/30/17	11/30/17	0.00	0.00	QC21		21 FEB 17 2018

Part Op 100 - Turn as per Folio FA599 Rev: AA & Dwg D3391 Rev: J ***ensure steady rest is turning true*** REMOVE
Descriptions: STEADY REST AND MACHINIG MARKS***

120 - 1-Machine as per Folio FA 599 Rev: AA & Dwg D3391 Rev: J

140 - ***INSPECT INSIDE BORE***

150 - 1-Drill (PILOT HOLE) aft cap holes per Dwg D3391 using DT8803

160 - Form as per Dwg D3391 Using Bend Prog 3391025 4.180

180 - 1-Open Aft cap pilot hole to .208" as per Dwg D3391 2-Drill float bag holes using DT8809 as per Dwg D3391 (Holes marked "A" Only. 3-Drill wearplate holes as per Dwg D3391 using DT8878(Mid Tube) & DT8217 Wearplate Jig . *****Do Not Open To Finished Size***** 4-Drill Wearshoe holes as per DWG D3391 using DT8939 locating from 2 previously drilled aft wearplate holes. 5-Open wearplate holes to 0.297" and c'bore as per dwg D3391 6-Open up all float bag holes to 0.328" and c'sink as per Dwg D3391. 8- Scribe batch # on fwd end

DART
AEROSPACE
S014131

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Hawkesbury, ON K64 1K7
CANADA

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Email: sales@dartaero.com
www.dartaerospace.com



Aft Tube Assembly

PART NO: D3391-025

Revision:

Operation: Start up Operation

Change No:

Mfg Date: 11/27/17

Job No: 168621-C

220 - 1- Instal spacers as per dwg D3391 A/R Magnabond 6398 Batch: M137073 exp. date: 02/01/18 cure time 12hrs as per QSI0015 2- Grind crossbolts flush 3- Back drill using #9 drill 4- Touchup Magnabond 5- Deburr
 235 - AND REALODINE AS PER PAR09-043
 240 - PRIME AS PER DWG AND QSI005 4.2.1.3.3
 260 - 1-Install inserts as per Dwg D3391 2-Install Aft Cap as per Dwg D3391 A/ R Sikaflex-241/-291 M137073
 Sikaflex expiry date: 02/01/18 3- INSTALL WEARPLATES AS PER DWG
 290 - 5- Detail DD, open (5) forward wearplate holes 0.375", then use DT10247 and drill holes for nutplates and c'sink.
 6-Open wearplate holes to 0.297" and c'bore as per dwg D3391. ***SIX FARTHEST AFT HOLES ONLY*** 7-Open up all float bag holes to 0.328" and c'sink as per Dwg D3391. 8-Deburr 9- Scribe batch # on fwd end

000588

Job Allocations

Operation	Component Part	Required	Inventory	Allocated	Std Qty
90-Start up Operation	D6014-090 <u>6139426</u>	1	36	0	0
220-Skidtubes	D3670-4-200 <u>5021404</u>	4	78	0	0
260-HandFinish	ALS4-1032-130 <u>5007274</u>	8	12,374	0	0
	D4095-047 <u>5025094</u>	1	2	0	0
	D4095-049 <u>5018241</u>	1	28	0	0
	MS20601-AD4W3 <u>5016824</u>	12	47	0	0
	MS20601-AD4W7 <u>5013714</u>	8	305	0	0
	MS21075L5 <u>5004858</u>	10	672	0	0
270-QC	ALS4-1032-225 <u>5007280</u>	4	1,836	0	0
	AN3C4A <u>5019394</u>	6	1,343	0	0
	AN3C5A <u>5019394</u>	4	283	0	0
	D2646 <u>5164005</u>	1	152	0	0
	D3672-1 <u>5150074</u>	2	1,741	0	0
	NAS1149C0332R <u>5019380</u>	10	3,709	0	0

Part Specifications

Specifications could not be found.

Plex 11/20/17 10:18 AM dart.lacelle.linda

000591

DART AEROSPACE LTD		Work Order: 168621-C
Description: Float Skidtube (412)		Part Number: D3391-3
Inspection Dwg: D3391	Rev: J	Page 1 of 1

FIRST ARTICLE INSPECTION CHECKLIST

Drawing Dimension	Tolerance	Actual Dimension	Accept	Reject	Method of Inspection	Comments
Lathe Section						
14.000	+/-0.010	14.0	✓		+APE	
3.500	+/-0.010	3.502	✓		VERNIOR	
Ø3.200	+/-0.010	3.197	✓			
Ø3.750	+/-0.010	3.75			↓	
30° x 0.060 chamfer	+/-0.010	30° x 0.070	✓		↓	
88.93	+/-0.030	88.925	✓		+APE	

Measured by:		Date:	
Audited by: B.E		Date: 17-12-11	

HAAS Section						
1.526	+0.000/-0.030	1.526	✓		vernier	
7.500	+/-0.010	7.499	✓		vernier	
27.750	+/-0.010	27.750	✓		tape	
31.750	+/-0.010	31.750	✓		tape	
35.250	+/-0.010	35.250	✓		tape	
3.300	+/-0.010	3.296	✓		micrometer	
0.200	+/-0.010	0.200	✓		vernier	
3.520	+/-0.010	3.520	✓		micrometer	
0.687	+0.010/-0.000	0.690	✓		vernier	
R0.062	+/-0.010	R0.062 OK	✓		Gaber:1	
Ø0.484	+0.005/-0.001	Ø0.485	✓		Pin gauge	

Measured by: M.K./M.M. 2017/12/01	Date:
Audited by: B.E	Date: 14-12-11

Rev	Date	Change	Revised by	Approved
A	06.04.24	New Issue P/O D3391-015/-025	KJ/JLM	
B	06.06.19	Dwg revision update	KJ/JLM	
C	07.04.20	Ø0.208 dimension removed	KJ/JLM	
D	07.09.06	0.400 dimension removed	KJ/JLM	
E	07.11.23	Dwg Rev. updated	KJ/EC/DD	
F	09.04.27	Dimensions updated per Rev H and NCR09-028	KJ/JLM	
G	09.11.16	Dimension 0.200 removed	KJ	
H	11.06.21	Dimension 44.995 removed	KJ	
I	12.05.15	Dwg Rev updated	KJ	
J	12.05.23	Dimension updated	KJ	
K	12.10.15	88.93 dimension removed	KJ	
L	12.11.28	88.93 dimension added	KJ	
M	16.06.23	Dimensions updated per Rev J	KJ	

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____		DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐		AGAINST DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Thermoforming ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Composite ☐ Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Supplier ☐ Engineering ☐ Quality ☐ Other ☐					
Date :		Step #:		QTY Effective :			MRB (QSI042) Approval Completed By Lead hand / Supervisor Approval Verification QC / QA Coordinator Approval		
Description Work Order Deviation				Disposition					
Root Cause		FAULT CATEGORY							
Environment ☐	No Re-verification ☐	Pressure/Forced ☐	Temperature/Cure ☐	Power Loss/Surge ☐	Positioned Wrong ☐				
Design ☐	Operator ☐	Bending ☐	Set-up ☐	Folio/Program ☐	Outside Dimensions ☐				
Doc/Data ☐	Offset/Setup ☐	Centre Not Concentric ☐	BOM/Route ☐	Grain ☐	Over/Under tolerance ☐				
Equip/Tooling ☐	Supplier ☐	Cracks ☐	Broken/Damage/Defect ☐	Weld ☐	Part Incorrect ☐				
Handling/Pre ☐	Training ☐	Crimp/Kink/Ripple/Wave ☐	Inspection Incomplete/Unqualified ☐	Wrong Stock Pulled ☐	Part Lost/Missing ☐				
Material ☐	Use for Testing ☐	Cuffs ☐	Contamination ☐	Out of Sequence ☐	Part Moved ☐				
Internal Transport ☐	Poor Information ☐	Crushing ☐	Countersink ☐	Off-set ☐	Drawing ☐				
Tribal Knowledge ☐	Rushing ☐	Heat Treat ☐	Cut Too Short ☐	Mislabeled ☐	Finish ☐				
LOA ☐	Product Improvement ☐	Wave/Twist in Tube ☐	Instructions Incomplete/Unclear ☐	Fit/Function ☐	Misread ☐				
Substation ☐	Process Improvement ☐	Marks/Chatter ☐	Drill Holes ☐	Misaligned/off center ☐	Turning Sequence ☐				
Past Expiry Date ☐	Manufacturing Process ☐	OTHER : _____							
Misidentified ☐	Past Due ☐								

INSTALL MS21075L5 NUT PLATE
USING MS20601AD4 RIVETS
(SEE SECTION T-T ON SHT 10)
10 PL

D3391-025 AFT TUBE ASSEMBLY

INSTALL D3670-4200 SPACER
SEAL WITH MAGNOBOND 6398
GRIND FLUSH
PRIOR TO PAINTING, 4 PL

DETAIL U
C2-11

CBORE Ø0.430 X 0.170
THEN INSTALL
AELS-1032-225
4 PL 2 4

CBORE Ø0.430 X 0.120
THEN INSTALL
AELS-1032-130
4 PL 2 3

INSTALL AELS-1032-130
4 PL 2 3

D4095-049
WEARPAD

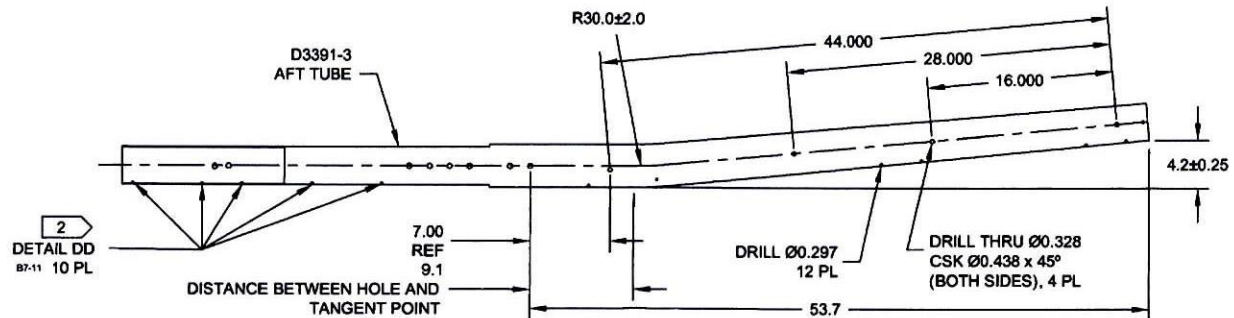
AN3C5A BOLT
NAS1149C0332R WASHER
4 PL

D4095-047
WEARPAD

AN3C4A BOLT
NAS1149C0332R WASHER
4 PL

SHOP COPY
RETURN TO
ENGINEERING

UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 168621-C



BENDING AND DRILLING DETAIL

D3391-025 AFT TUBE ASSEMBLY PARTS LIST

QTY	PART NUMBER	DESCRIPTION
X	D3391-025	AFT TUBE ASSEMBLY
1	D2646	AFT CAP
1	D3391-3	AFT TUBE
4	D3670-4200	SPACER
2	D3672-1	WASHER
1	D4095-049	WEARPAD
1	D4095-047	WEARPAD
8	AELS-1032-130	INSERT
4	AELS-1032-225	INSERT
6	AN3C4A	BOLT
4	AN3C5A	BOLT
20	MS20601AD4	RIVET, BLIND
10	MS21075L5	NUT PLATE FLOATING
10	NAS1149C0332R	WASHER

NOTES:

- 1) COAT ALL EXPOSED FASTENERS WITH LPS "LPS PROCYON"
- 2) USE DART DRILL TEMPLATE DT8217 TO LOCATE AND DRILL Ø0.297 AND Ø0.375 HOLES FOR WEARSHOE INSERTS AND NUTPLATES. CBORE AS NOTED AND INSTALL INSERT/NUTPLATES EXCEPT WHERE INDICATED. USE NUT PLATE DRILL JIG IF REQUIRED.
- 3) ENSURE WALL THICKNESS IS BETWEEN 0.070 AND 0.130 BEFORE INSTALLING INSERT
- 4) ENSURE WALL THICKNESS IS BETWEEN 0.130 AND 0.225 BEFORE INSTALLING INSERT

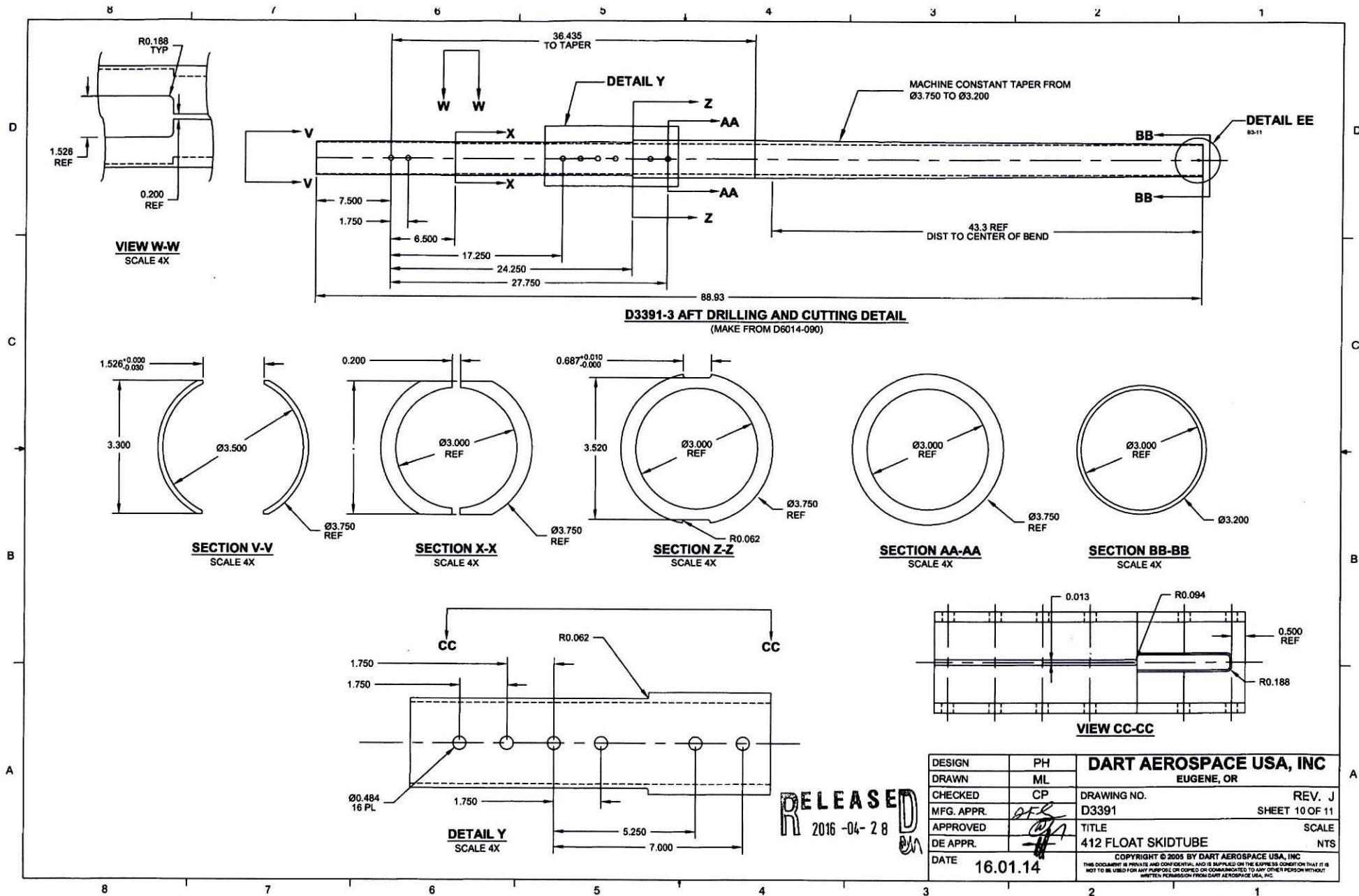
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2016-04-28

DESIGN	PH	DART AEROSPACE USA, INC	
DRAWN	ML	EUGENE, OR	
CHECKED	CP	DRAWING NO.	REV. J
MFG. APPR.		D3391	SHEET 9 OF 11
APPROVED		TITLE	SCALE
DE APPR.		AFT TUBE ASSEMBLY	NTS
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Work Order update only

Work Order: _____			DISPOSITION			AGAINST DEPARTMENT/PROCESS							
Part No. _____			Rework ☐			Skid-tube ☐		Cross tube ☐		Water Jet ☐		Engineering ☐	
NCR No. _____			Scrap ☐			Machining ☐		Small Fab ☐		Prod. Eng. Coord. ☐		Quality ☐	
			Use-as-is ☐			Thermoforming ☐		Finishing ☐		Rec/Store/Packaging ☐		Other ☐	
			Suspected Unapproved ☐			Large Fab ☐		Composite ☐		Supplier ☐			
Date :			Step #:			QTY Effective :						MRB (QSI042) Approval	
Description Work Order Deviation						Disposition						Completed By	
												Lead hand / Supervisor Approval Verification	
												QC / QA Coordinator Approval	
Root Cause			FAULT CATEGORY										
Environment ☐	☐	No Re-verification ☐	Pressure/Forced ☐	Temperature/Cure ☐	Power Loss/Surge ☐	Positioned Wrong ☐							
Design ☐	☐	Operator ☐	Bending ☐	Set-up ☐	Folio/Program ☐	Outside Dimensions ☐							
Doc/Data ☐	☐	Offset/Setup ☐	Centre Not Concentric ☐	BOM/Route ☐	Grain ☐	Over/Under tolerance ☐							
Equip/Tooling ☐	☐	Supplier ☐	Cracks ☐	Broken/Damage/Defect ☐	Weld ☐	Part Incorrect ☐							
Handling/Pre ☐	☐	Training ☐	Crimp/Kink/Ripple/Wave ☐	Inspection Incomplete/Unqualified ☐	Wrong Stock Pulled ☐	Part Lost/Missing ☐							
Material ☐	☐	Use for Testing ☐	Cuffs ☐	Contamination ☐	Out of Sequence ☐	Part Moved ☐							
Internal Transport ☐	☐	Poor Information ☐	Crushing ☐	Countersink ☐	Off-set ☐	Drawing ☐							
Tribal Knowledge ☐	☐	Rushing ☐	Heat Treat ☐	Cut Too Short ☐	Mislabeled ☐	Finish ☐							
LOA ☐	☐	Product Improvement ☐	Wave/Twist in Tube ☐	Instructions Incomplete/Unclear ☐	Fit/Function ☐	Misread ☐							
Substation ☐	☐	Process Improvement ☐	Marks/Chatter ☐	Drill Holes ☐	Misaligned/off center ☐	Turning Sequence ☐							
Past Expiry Date ☐	☐	Manufacturing Process ☐											
Misidentified ☐	☐	Past Due ☐	OTHER :										



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DRAWN	ML	EUGENE, OR	
CHECKED	CP	DRAWING NO.	REV. J
MFG. APPR.	<i>[Signature]</i>	D3391	SHEET 10 OF 11
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DE APPR.	<i>[Signature]</i>	412 FLOAT SKIDTUBE	NTS
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DQA: _____ Date: _____

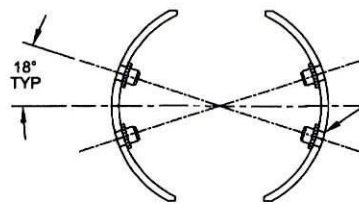


WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____		DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐		AGAINST DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Thermoforming ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Composite ☐ Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Supplier ☐ Engineering ☐ Quality ☐ Other ☐					
Date :		Step #:		QTY Effective :			MRB (QSI042) Approval		
Description Work Order Deviation				Disposition				Completed By	
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Design ☐	Operator ☐	Bending ☐	Set-up ☐	Folio/Program ☐	Outside Dimensions ☐				
Doc/Data ☐	Offset/Setup ☐	Centre Not Concentric ☐	BOM/Route ☐	Grain ☐	Over/Under tolerance ☐				
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Substation ☐	Process Improvement ☐	Marks/Chatter ☐	Drill Holes ☐	Misaligned/off center ☐	Turning Sequence ☐				
Past Expiry Date ☐	Manufacturing Process ☐	OTHER : _____							
Misidentified ☐	Past Due ☐								

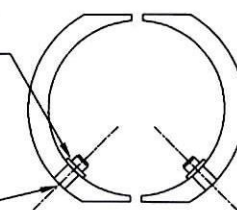


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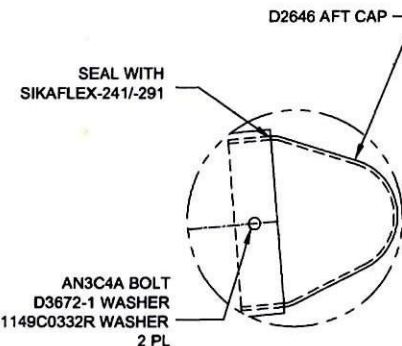
DRILL Ø0.391
CBORE Ø0.516 X 0.040 DEEP
INSTALL ALS4-428-165 INSERT
4 PL

USE DT8217 DRILL TEMPLATE
TO LOCATE HOLES AND OPEN
TO Ø0.375

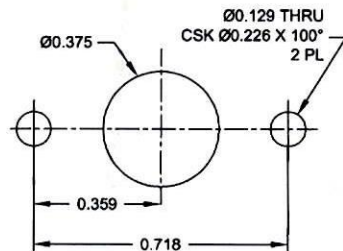
MS21075L5 NUTPLATE
REF



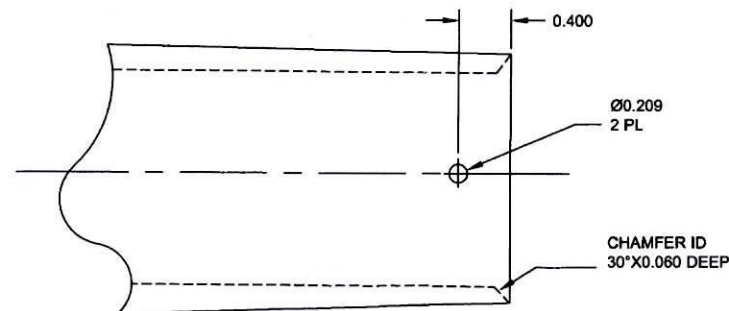
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SCALE 5X
5 PL J



DETAIL U D1-8.9
SCALE 5X



DRILLING DETAIL DD J
SCALE 10X
D7-8.9 1



DETAIL EE J
SCALE 2X
D1-11

NOTES:
1) USE INDUSTRY STANDARD NUT PLATE DRILL JIG IF REQUIRED.

RELEASED
2016-04-28

DESIGN	PH	DART AEROSPACE USA, INC	
DRAWN	ML	EUGENE, OR	
CHECKED	CP	DRAWING NO.	REV. J
MFG. APPR.	YR	D3391	SHEET 11 OF 11
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WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐	AGAINST DEPARTMENT/PROCESS <table style="width:100%; border: none;"> <tr> <td style="border: none;">Skid-tube ☐</td> <td style="border: none;">Cross tube ☐</td> <td style="border: none;">Water Jet ☐</td> <td style="border: none;">Engineering ☐</td> </tr> <tr> <td style="border: none;">Machining ☐</td> <td style="border: none;">Small Fab ☐</td> <td style="border: none;">Prod. Eng. Coord. ☐</td> <td style="border: none;">Quality ☐</td> </tr> <tr> <td style="border: none;">Thermoforming ☐</td> <td style="border: none;">Finishing ☐</td> <td style="border: none;">Rec/Store/Packaging ☐</td> <td style="border: none;">Other ☐</td> </tr> <tr> <td style="border: none;">Large Fab ☐</td> <td style="border: none;">Composite ☐</td> <td style="border: none;">Supplier ☐</td> <td></td> </tr> </table>				Skid-tube ☐	Cross tube ☐	Water Jet ☐	Engineering ☐	Machining ☐	Small Fab ☐	Prod. Eng. Coord. ☐	Quality ☐	Thermoforming ☐	Finishing ☐	Rec/Store/Packaging ☐	Other ☐	Large Fab ☐	Composite ☐	Supplier ☐																																																
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OTHER : _____																																																																				



Traveller Change Request

Part#: D3391-025

Job#: 168621-C

Name JESSE

Date 18-01-23

Workcenter Skid tubes

Operation # 220

Issue: Quality ☐
Wrong Routing ☐
Op Description ☐
Missing Information ☐
Material ☐
Other ☒

Change requested: following parts should be on op 220, NOT 260

- MS20601-AD4W3

- MS20601-AD4W7

- MS21075LS

Name JESSE White

Date _____

Workcenter _____

Operation # 290

Issue: Quality ☐
Wrong Routing ☒
Op Description ☐
Missing Information ☐
Material ☐
Other ☐

Routing incorrect, Reference Intuitive for
correct process Routing, See Jesse on Dan pagueth
for Assistance

Name _____

Date _____

Workcenter _____

Operation # _____

Issue: Quality ☐
Wrong Routing ☐
Op Description ☐
Missing Information ☐
Material ☐
Other ☐

Change requested: _____



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER PO038933

Supplier: ATE003-VC
Atelier Debosselage
358 Principale
Calumet
QC
J0V 1B0 Canada
Phone: 819 242 5633

PO No: PO038933
PO Date: 2/2/18
Due Date: 2/5/18
**Purchase Order
Revision:**
Revision Date:
Ship-To Contact: Baker, Diane
Phone: dbaker@dartaero.com

Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

Via: Ground
Pymt Terms: Net 30
Freight Terms:
Special Comments:

Items

Line Item	Job	Part	Description	Status	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
1	168941	D3391-021	Fwd Tube Assembly	Firmed	2/5/18	1 pcs	0 pcs IX	1 pcs	\$125.00/pcs AT 18/02/06	\$125.00
2	168617-A	D3391-021	Fwd Tube Assembly	Firmed	2/5/18	1 pcs	0 pcs	1 pcs	\$125.00/pcs	\$125.00
3	168760-A	D3391-021	Fwd Tube Assembly	Firmed	2/5/18	1 pcs	0 pcs IX	1 pcs	\$125.00/pcs 18/02/02 msl	\$125.00
4	168619-B	D3391-023	Mid Tube Assembly	Firmed	2/5/18	1 pcs	0 pcs	1 pcs	\$125.00/pcs	\$125.00
5	168761-A	D3391-023	Mid Tube Assembly	Firmed	2/5/18	1 pcs	0 pcs IX	1 pcs	\$125.00/pcs 18/02/02 msl	\$125.00
6	168761	D3391-023	Mid Tube Assembly	Firmed	2/5/18	1 pcs	0 pcs IX	1 pcs	\$125.00/pcs AT 18/02/06	\$125.00
7	168621-C	D3391-025	Aft Tube Assembly	Firmed	2/5/18	1 pcs	0 pcs IX	1 pcs	\$125.00/pcs AT 18/02/06	\$125.00
8	168621-A	D3391-025	Aft Tube Assembly	Firmed	2/5/18	1 pcs	0 pcs	1 pcs	\$125.00/pcs	\$125.00
9	168621-B	D3391-025	Aft Tube Assembly	Firmed	2/5/18	1 pcs	0 pcs IX	1 pcs	\$125.00/pcs 18/02/02 msl	\$125.00
10	169228-B	D350-636-011	Skidtube LH, Std Wearplates, DART (Apical) Cylindrical/Aerazur Float Comp.	Firmed	2/5/18	1 pcs	0 pcs IX	1 pcs	\$225.00/pcs AT 18/02/06	\$225.00
11	169228	D350-636-011	Skidtube LH, Std Wearplates, DART (Apical) Cylindrical/Aerazur Float Comp.	Firmed	2/5/18	1 pcs	0 pcs IX	1 pcs	\$225.00/pcs 18/02/02 msl	\$225.00
12	169856	D350-636-011	Skidtube LH, Std Wearplates, DART (Apical) Cylindrical/Aerazur Float Comp.	Firmed	2/5/18	1 pcs	0 pcs IX	1 pcs	\$225.00/pcs 18/02/02 msl	\$225.00
13	167569	D350-636-012	Skidtube RH, Std Wearplates, DART (Apical) Cylindrical/Aerazur Float Comp.	Firmed	2/5/18	1 pcs	0 pcs IX	1 pcs	\$225.00/pcs AT 18/02/06	\$225.00
14	167568-A	D350-636-012	Skidtube RH, Std Wearplates, DART (Apical) Cylindrical/Aerazur Float	Firmed	2/5/18	1 pcs	0 pcs IX	1 pcs	\$225.00/pcs AT 18/02/06	\$225.00



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER PO038933

Items

Line Item	Job	Part	Description	Status	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
			Comp.							
✓ 15	167302-B	D350-636-015	Skidtube LH, Run-on Landing Wearplates, DART(Apical) Cylind./Aerazur Float Comp.	Firmed	2/5/18	1 pcs	0 pcs 1x	1 pcs	\$225.00/pcs 18/02/02	\$225.00 ms
✓ 16	167302	D350-636-015	Skidtube LH, Run-on Landing Wearplates, DART(Apical) Cylind./Aerazur Float Comp.	Firmed	2/5/18	1 pcs	0 pcs 1x	1 pcs	\$225.00/pcs At 18/02/06	\$225.00
✓ 17	167339	D350-636-016	Skidtube RH, Run-on Landing Wearplates, DART(Apical) Cylind./Aerazur Float Comp.	Firmed	2/5/18	1 pcs	0 pcs 1x	1 pcs	\$225.00/pcs 18/02/02	\$225.00 ms
Grand Total:									\$2,925.00	

Order Notes

Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.

Plex 2/2/18 10:21 AM dart.baker.diane